



Rotselaar, 0 .0 2022

DECLARATION OF CONFORMITY TWIST-OFF CAPS

Articles delivered to **BROUWLAND** and covered by this statement:

154804RTOBPANI RTO 48 mm Wit Past. BPA-ni ku\ ku\ † h
kuo'kuo' † h

Eurocap N.V. confirms that our products are produced per HACCP methodology and corresponding to the international standards for quality management and quality security. We guarantee that the Quality System followed to produce our products is subject to the requirements of these standards.

Our closures can be used for watery, low fatty or dry products and are in line with all relevant European legislation:

- EC 1935/2004
- EC 2023/2006
- EU 10/2011 and subsequent amendments
- EC 450/2009
- EC 1895/2005

Migration results are available on request

Eurocap N.V. is not responsible for inexpert use or storage

QC Manager,



B. Geeraert



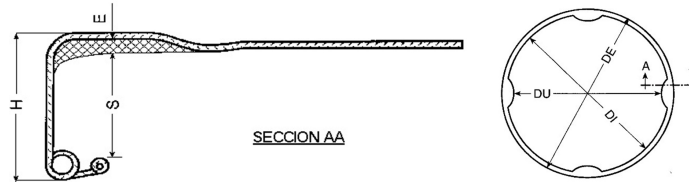
Technical Specifications Caps-Twist ®

Revision 31

RTO 48 mm Wit Past. BPA-ni

Product No. 154804RTOBPANI

Date 06/02/2019



RAW MATERIAL PROPERTIES

Type Electrolytic Tinplate (ETP)

Nominal thickness 0,15 ± 0,01 mm

Minimum tin coating: 2.0 g/m².

Conformity with the European standard EN 10202.

OUTSIDE COATING*

Type Lacquer

Code 001 - BLANCA/ WHITE

Base coat White porcelaine primer

FILLING PROCESS PROPERTIES

Temperature < 100 °C

Maximum time 60 min

Conditions Open tunnel. Bath without counterpressure.

Head space* >6 %

Filling temperature >65 °C

Minimum vacuum 0,4 bar with safety button***

STORAGE CONDITIONS

Stacking Max. 2 pallets of height

Temperature and humidity 5-35 °C y H.R. < 65%

Preferential consumption 2 years

Sanitary conditions Absence of strong odors (good ventilation)

RECOMENDATIONS

-In order to ensure the integrity of the packaging, abrupt changes in temperature must be avoided.

-The lids must be used in the closing operation only if a minimum period of one week has elapsed since the manufacturing date.

-The pH of the water must be between 6 and 8 during the thermal process.

DIMENSIONS AND WEIGHT

H max 8.97 mm

S min 5.74 mm

E min 0.78 mm

Weight 5.61 g aprox.

DI min 46.07 mm

DU min 43.54 mm

DE max 50.09 mm

Lugs 4

INSIDE COATING*

2 Layer/s of lacquer able for food contact.

The varnishes used in this internal coating are exempt from BPA in their formulation.

SEALING COMPOUND PROPERTIES

Polymeric formula based on PVC and plasticizers

Form Ring sealing gasket

Recommended use For watery, acid, low fatty or dry products

Intended use aqueous, acidic and low fatty food

QUANTITIES

Europallet 120 x 80 cm

Lids/box 2400 lids

Lids/pallet 72000 lids

Pallet height 223 cm

Pallet gross weight 457 Kg approx.

Container 114 x 114cm

Lids/box 2400 lids

Lids/pallet 108000 lids

Pallet gross height 223 cm

Pallet weight 670 Kg approx.

EUROCAP N.V. declares that all lids and ends are suitable for contact with food and the materials used for its manufacture comply with all legal requirements of the EU (European Union) and the Food and Drug Administration (FDA).

EUROCAP N.V. is not responsible of adverse conditions of use or use out of the indicated recommendations, unless having an explicit authorization of EUROCAP N.V. for the use of its caps in a determined process. Additionally, approval pack tests with foodstuff are necessary. Revision 31 of this document RESCINDS any anterior revision and keeps its validity until the next edition.

In order to assure the aptitude of our products for your product it is mandatory the completion of the form technical information of the packaged product before ordering. For infant/baby food and to obtain complementary information to the content of this document please refer to our "User's guide" or contact our sales department.



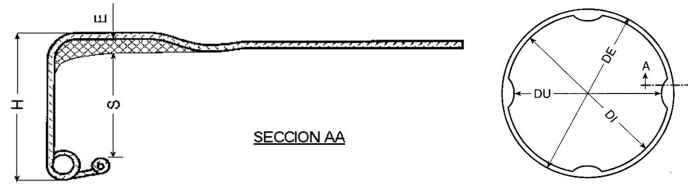
Technical Specifications Caps-Twist ®

Revision 31

RTO 48 mm Wit Past.

Product No. 154804RTO

Date 06/02/2019



RAW MATERIAL PROPERTIES

Type Electrolytic Tinplate (ETP)

Nominal thickness 0,15 ± 0,01 mm

Minimum tin coating: 2.0 g/m².
Conformity with the European standard EN 10202.

OUTSIDE COATING*

Type Lacquer

Code 001 - BLANCA/ WHITE

Base coat White porcelaine primer

2 Layer/s of lacquer able for food contact.

All varnishes used are exempt from BFDGE and NOGE, and also, BPA and BADGE levels are below legal limits.

FILLING PROCESS PROPERTIES

Temperature < 100 °C

Maximum time 60 min

Conditions Open tunnel. Bath without counterpressure.

Head space* >6 %

Filling temperature >65 °C

Minimum vacuum 0,4 bar with safety button***

STORAGE CONDITIONS

Stacking Max. 2 pallets of height

Temperature and humidity 5-35 °C y H.R. < 65%

Preferential consumption 2 years

Sanitary conditions Absence of strong odors (good ventilation)

RECOMENDATIONS

-In order to ensure the integrity of the packaging, abrupt changes in temperature must be avoided.

-The lids must be used in the closing operation only if a minimum period of one week has elapsed since the manufacturing date.

-The pH of the water must be between 6 and 8 during the thermal process.

DIMENSIONS AND WEIGHT

H max 8.97 mm

S min 5.74 mm

E min 0.78 mm

Weight 5.61 g aprox.

DI min 46.07 mm

DU min 43.54 mm

DE max 50.09 mm

Lugs 4

INSIDE COATING*

SEALING COMPOUND PROPERTIES

Polymeric formula based on PVC and plasticizers

Form Ring sealing gasket

Recommended use For watery, acid, low fatty or dry products

Intended use aqueous, acidic and low fatty food

QUANTITIES

Europallet 120 x 80 cm

Lids/box 2400 lids

Lids/pallet 72000 lids

Pallet height 223 cm

Pallet gross weight 457 Kg approx.

Container 114 x 114cm

Lids/box 2400 lids

Lids/pallet 108000 lids

Pallet gross height 223 cm

Pallet weight 670 Kg approx.

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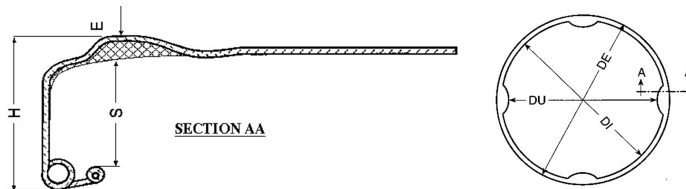
Technical Specifications Caps-Twist ®

Revision 31

RTS 53 mm Wit Past.

Product No. 155304RTS

Date 06/02/2019



RAW MATERIAL PROPERTIES

Type Electrolytic Tinplate (ETP)

Nominal thickness 0,15 ± 0,01 mm

Minimum tin coating: 2.0 g/m².

Conformity with the European standard EN 10202.

OUTSIDE COATING*

Type Lacquer

Code 001 - BLANCA/ WHITE

Base coat White porcelaine primer

2 Layer/s of lacquer able for food contact.

All varnishes used are exempt from BFDGE and NOGE, and also, BPA and BADGE levels are below legal limits.

FILLING PROCESS PROPERTIES

Temperature < 100 °C

Maximum time 60 min

Conditions Open tunnel. Bath without counterpressure.

Head space* >6 %

Filling temperature >65 °C

Minimum vacuum 0,4 bar with safety button***

STORAGE CONDITIONS

Stacking Max. 2 pallets of height

Temperature and humidity 5-35 °C y H.R. < 65%

Preferential consumption 2 years

Sanitary conditions Absence of strong odors (good ventilation)

RECOMENDATIONS

-In order to ensure the integrity of the packaging, abrupt changes in temperature must be avoided.

-The lids must be used in the closing operation only if a minimum period of one week has elapsed since the manufacturing date.

-The pH of the water must be between 6 and 8 during the thermal process.

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DIMENSIONS AND WEIGHT

H max 9.93 mm

S min 6.84 mm

E min 0.66 mm

Weight 6.2 g aprox.

DI min 52.45 mm

DU min 49.08 mm

DE max 56.46 mm

Lugs 4

INSIDE COATING*

SEALING COMPOUND PROPERTIES

Polymeric formula based on PVC and plasticizers

Form Ring sealing gasket

Recommended use For watery, acid, low fatty or dry products

Intended use aqueous, acidic and low fatty food

QUANTITIES

Europallet 120 x 80 cm

Lids/box 1800 lids

Lids/pallet 54000 lids

Pallet height 223 cm

Pallet gross weight 388 Kg approx.

Container 114 x 114cm

Lids/box 1800 lids

Lids/pallet 81000 lids

Pallet gross height 223 cm

Pallet weight 566 Kg approx.