



017.869.9 Bag in box 3 liter

017.879.8 Bag in box 5 liter

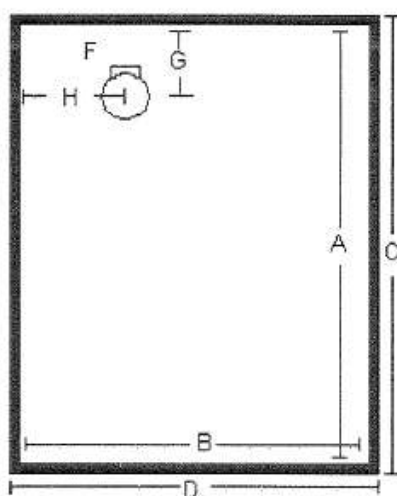
Bag in box 3 liter / Bag in box 5 liter

1. Dimensions

	Bag in box 3 liter		Bag in box 5 liter	
	Dimension (mm)	Tolerance (mm)	Dimension (mm)	Tolerance (mm)
A. Inside length	320	± 5	375	± 5
B. Inside width	245	± 5	320	± 5
C. Outside length	332	± 5	387	± 5
D. Outside width	257	± 5	332	± 5
E. Welding width	6	± 3	6	± 3

2. Accessories

	Bag in box 3 liter		Bag in box 5 liter	
	Spout	Tap	Spout	Tap
Ref.	VITOP	VITOP	VITOP	VITOP
Material	LDPE	PP	LDPE	PP
Colour	Natural	NE/ROJO	Natural	NE/ROJO
F. Positioning	---	"12"	---	"6"
G. Position from centre of spout to welding above	50	---	50	---
H. Position from centre of spout to left welding	50	---	160	---



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3. Materials

	Bag in box 3 liter + bag in box 5 liter	
	Outer film	Inner film
Material	PE	LDPE
Thickness (µm)	82	45
Colour	Metal	Natural
Permeability - O ₂ (cc/m ² 24h)	≤ 1	---

4. Quality assurance

Performed tests:

- Measurements
- Burst test
- Anti-leak test

5. Packaging

	Size	Protection	Weight
Box	600 x 800 x 300 mm	Plastic bag	Ca. 23 kg

6. Sterilization

YES NO X

7. Product identification

Manufacturer stamp: PV-SKG-IBI

8. Storage

Empty bags have to be stored at room temperature in a clean, dry and dust free area, packed in their original carton and closed. Keep away from poisonous articles, heat sources, smelling products and direct sun. The optimal conditions of storage are comprised between 15-25°C and 40-60% of relative humidity. Unfilled empty bags can be stored during a short period at 4°C minimum and 40°C maximum, but have to be stored in ambient conditions 24-48 hours before use.

9. Filling

Bags are not able to keep indicial properties of the product if the useful volume of the bag is not respected. The bags are suitable for product filled at temperature between 4°C and 35°C. Outside this temperature range, please seek technical assistance.

10. Using period

Bags will be suitable for use 12 months from the date of delivery, provided that the storage and warehouse conditions detailed above are respected. It is a requirement to contact technical services prior to usage.

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